

## **Engaging with MedeAnalytics via AWS Marketplace**

We're excited at the prospect of welcoming you to the MedeAnalytics community of innovative healthcare and analytics leaders. Our goal is to ensure a successful and value-driven engagement from day one. To support this, we tailor each transaction to your organization's unique needs creating an opportunity to optimize delivery, strengthen our relationship, and set the foundation for long-term success.

MedeAnalytics offers access to certain software-as-a-service (SaaS) solutions via the Amazon Web Services (AWS) Marketplace. Please be advised that use of any MedeAnalytics service requires prior review and acceptance of our applicable legal terms.

No order or subscription submitted through AWS Marketplace will be accepted or fulfilled unless and until you and MedeAnalytics have entered into mutually agreed upon and fully executed agreement(s), which may include, as appropriate, a Master Services Agreement, Business Associate Agreement (BAA), and/or other required documentation based on the nature of the requested services.

If you are acting on behalf of an organization, you represent that you are authorized to initiate discussions and enter into binding agreements on their behalf.

All transactions must be structured as Private Offers. You may initiate a Private Offer request directly through the Marketplace, or simply request to purchase via the standard process and MedeAnalytics will reach out to collaborate on the appropriate terms and conditions.

MedeAnalytics reserves the right, in its sole discretion, to decline or disregard any transaction initiated via AWS Marketplace that is not supported by a fully executed and mutually agreed upon agreement.